



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D2529**

**Job Sheet 170033**



**Part No:** D2529

**Job Qty:** 1,000 ea

**Part Name:** Washer



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 1/8/18

**Job Tracking No:**

**Due Date:** 1/12/18

**Created By:** Chantal Lavoie

**Type:** Stock

**Description:**

**Customer:** Rilpa Enterprises Ltd (CRILP01)

480 Aviation Way NE Calgary, AB, T2E 7G3 Canada ph:(403) 275-3035 fx:(403) 730-0170.

**Note:** DWG REV E IPP: C 01.09.18 Added purchasing info CB IPP D 07.07.06 rev E dwg EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty       | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------|-----------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |            |           |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Purchasing | 1,000 pcs | 1/12/18    | 1/12/18  | 0.00      | 0.00    | Purchasing            |           | AT 18/01/25 |
| 110   | Packaging  | 1,000 pcs | 1/12/18    | 1/12/18  | 0.00      | 0.00    | Packaging2            |           | AT 18/01/25 |
| 120   | QC         | 1,000 pcs | 1/12/18    | 1/12/18  | 0.00      | 0.00    | QC6                   |           | AT 18/01/25 |
| 130   | Packaging  | 1,000 pcs | 1/12/18    | 1/12/18  | 0.00      | 0.00    | Packaging3            | Stoo8 54  | JAN 31 2018 |
| 140   | QC21-SA    | 1,000 Ea  | 1/12/18    | 1/12/18  | 0.00      | 0.00    | QC21                  |           | JAN 31 2016 |

Part Op 100 - Issue P/O: 38738 Possible Supplier: Main Ind, P/N: PFS FW14S1

Descriptions: 110 - Ensure Material Release Note is attached

140 - Possible Supplier: Main Industrial, P/N: PFS FW14S1

JAN 08 2018

DAS  
13  
9-89

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated | Std Qty |
|----------------|----------------|----------|-----------|-----------|---------|
| 100-Purchasing | PFS-FW14S1     | 1,000    | 0         | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 1/8/18 12:00 PM dart.lavoie.chantal

**DART**  
AEROSPACE  
**S035698**



Washer

**PART NO: D2529**  
**Original Serial #: S035698**  
**Revision:**  
**Operation: Packaging**  
**Change No:**

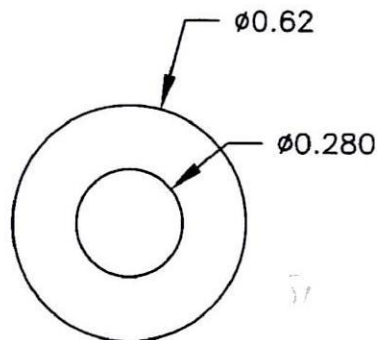
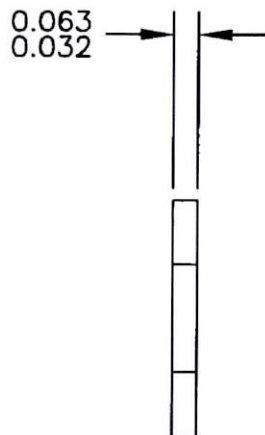
**Dart Aerospace Ltd.**

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[www.dartaerospace.com](http://www.dartaerospace.com)

|                                                    |
|----------------------------------------------------|
| <b>Mfg Date: 01/25/18</b><br><b>Job No: 170033</b> |
|----------------------------------------------------|

**DART**

|                      |                       |                                                   |                        |
|----------------------|-----------------------|---------------------------------------------------|------------------------|
| DESIGN<br><i>PH</i>  | DRAWN BY<br><i>PH</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>th</i> | APPROVED<br><i>th</i> | DRAWING NO.<br>D2529                              | REV. E<br>SHEET 1 OF 1 |
| DATE<br>07.04.17     | TITLE<br>WASHER       |                                                   | SCALE<br>2:1           |
| A                    | 95.12.22              | NEW ISSUE                                         |                        |
| B                    | 96:08:28              | ADD SS                                            |                        |
| C                    | 97:03:24              | RE-DESIGN, CHANGE MATERIAL SPEC.                  |                        |
| D                    | 97.10.14              | CHANGE THICKNESS (TSR A144)                       |                        |
| E                    | 07.04.17              | UPDATE DRAWING NOTES                              |                        |

**RELEASED**  
07.06.28 *th***D2529 WASHER**

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL  
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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# MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.  
HAWKESBURY ON K6A 3S6  
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262  
sales@mainindustrialsales.com

# Packing Slip

DATE January 12, 2018  
NUMBER 0000216689  
CUSTOMER NO. DART

**BILL TO:**

DART AEROSPACE LTD.  
1270 ABERDEEN ST.  
HAWKESBURY ON K6A 1K7

**SHIP TO:**

DART AEROSPACE LTD.  
1270 ABERDEEN ST.  
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

| P.O. NUMBER                                                    |  | SALESPERSON       | ORDER DATE | REQ. DATE   | ORDER NUMBER |
|----------------------------------------------------------------|--|-------------------|------------|-------------|--------------|
| 38738                                                          |  | EB                | 08-Jan-18  |             | 0000216689   |
| F.O.B.                                                         |  | SHIP VIA          |            | TERMS       |              |
| F.O.B. value                                                   |  | OUR TRUCK / LOCAL |            | NET 30 DAYS |              |
| PART NUMBER                                                    |  |                   | UOM        | QUANTITY    |              |
| DESCRIPTION                                                    |  | LOCATION          |            | REQ.        | SHIPPED B.O. |
| 0-TRA411                                                       |  |                   | EA         | 30          | 30           |
| THRUST WASHER                                                  |  |                   |            |             |              |
| 0-NTA411                                                       |  | 6D5               | EA         | 12          | 12           |
| THRUST BEARING                                                 |  |                   |            |             |              |
| 0-GFAT1E                                                       |  |                   | EA         | 1           | 1            |
| SNAP ON IMPACT ADAPTER 3/8 INTERNAL DRIVE X 1/4 EXTERNAL DRIVE |  |                   |            |             |              |
| 18-38X12CVT                                                    |  | 1718              | EA         | 50          | 50           |
| 3/8 X 1/2 CLEAR VINYL TUBING                                   |  |                   |            |             |              |
| 0-14FWSS                                                       |  | 26A6              | EA         | 1,000       | 1,000        |
| 1/4 18-8 FLAT WASHER                                           |  |                   |            |             |              |
| YOUR PART #: PFS-FW14S1                                        |  |                   |            |             |              |
| 0-516CNLNSS                                                    |  | 26C6              | EA         | 100         | 100          |
| 5/16-18 18-8 NYLON LOCKNUT                                     |  |                   |            |             |              |
| YOUR PART #: PFS-LNNC5/16S1                                    |  |                   |            |             |              |
| 0-69002ZKML                                                    |  | 6D6               | EA         | 100         | 100          |
| KML BALL BEARING                                               |  |                   |            |             |              |
| YOUR PART #: 6900ZZ                                            |  |                   |            |             |              |
| 0-68002ZKML                                                    |  | 6D6               | EA         | 50          | 50           |
| BALL BEARING                                                   |  |                   |            |             |              |
| YOUR PART #: 6800ZZ                                            |  |                   |            |             |              |